INSTALLATION GUIDE

MOUNTING THE SUPPORTS AND RUBBER / **STEPS 01–04**

1 FRONT FIXING

Bolt the front support brackets to the chassis. The metal plate beneath is for fixing a mud flap; on top is a steel rod for attaching the springs. A side rod will hold up excess rubber and seal the area under the springs when fitting is complete.

2 MIDDLE SUPPORTS

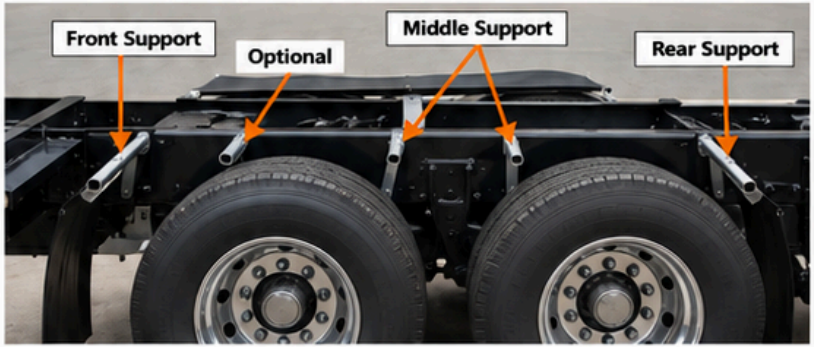
Brackets are designed to bolt into existing chassis holes. They fit either side of the turntable frame approximately **600 mm apart** and are rotated to the correct fitting angle to allow a **100 mm gap** above the tyre. They should sit about **50 mm higher** than the front and rear supports to create a slight arched effect.

3 REAR SUPPORT

Brackets are fitted in the same way as the middle supports using an existing chassis hole. They are then rotated so they sit about **50 mm lower** than the middle supports, while still leaving a minimum clearance of **100 mm above** the rear tyre.

4 REAR FIXING

Lay the HEVARON SR rubber strip across the support brackets and bolt the end directly onto the rear light assembly cross member, using the narrow chrome bracket.



STEPS 01–03 / ORIGINAL SUPPORT LAYOUT



STEP 04 / ORIGINAL REAR FIXING VIEW

Original drawings show a tandem-axle example. The illustration labels and branding are retained from the source.

SPRING FIXING & FINAL CHECK

THREAD, TENSION AND INSPECT / **STEPS 05–06**

5 SPRING FIXING

Pull the HEVARON SR rubber strip up to the front fixing bracket and slide the excess rubber through the side fixing rod. Measure **160 mm** from the spring fixing rod on top of the front fixing bracket and mark the rubber. Align the front edge of the chrome bracket with the mark and bolt it to the rubber, then hook on all the springs.

6 INSTALLATION COMPLETE CHECK

The rubber is to sit a minimum of **100 mm above** the wheels. The middle supports should be about **50 mm higher** than the end supports to create an arched effect. Double-check the springs are expanded to approximately **150% of their original length** and the rubber has good tension.

Before release: Confirm the 600 mm reference points, the 160 mm measuring direction and datum, spring measurement endpoints, fasteners and torque. Check the mounting points and clearances, including through suspension travel, against the physical kit and vehicle requirements.



OPTIONAL / ORIGINAL REFERENCE VIEW
The source shows optional spray-suppression bristles. Confirm whether these are available for the HEVARON kit.



STEP 05 / THREAD EXCESS RUBBER



STEP 05 / SPRING FIXING AND TENSION



STEP 06 / CLEARANCE AND SUPPORT CONTOUR

: supplied Flexi-Guard product-information brochure, fitting instructions (page 2). Not to scale; use the written measurements and verify against the kit.